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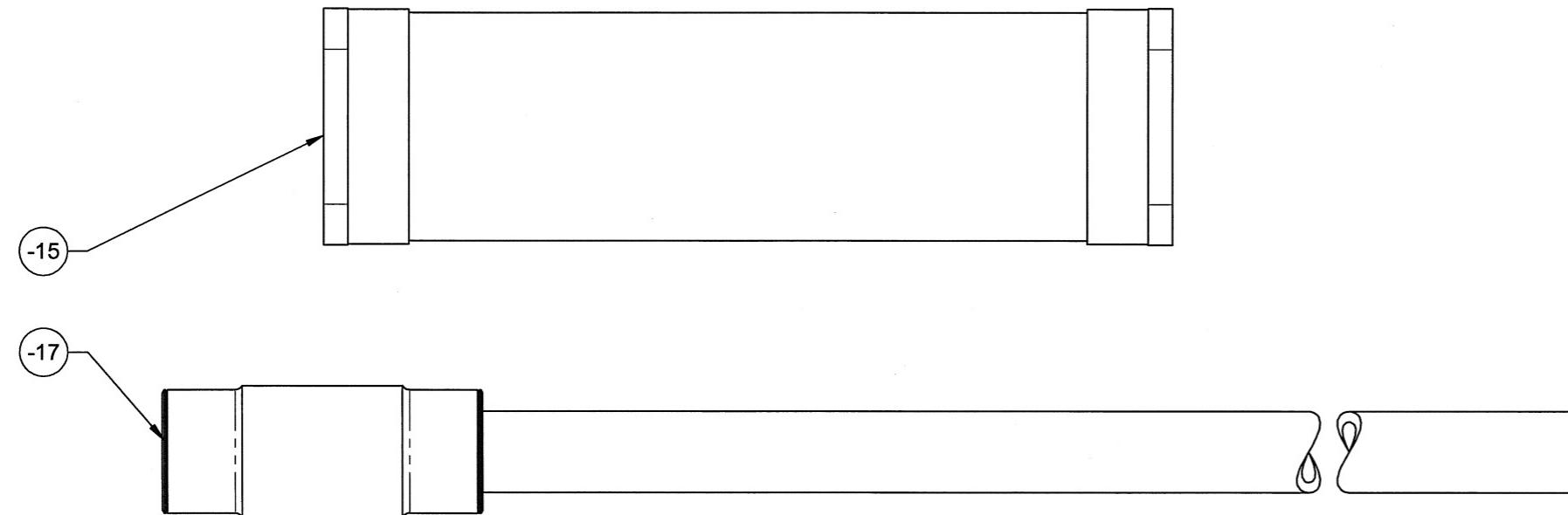
ITEM #	QTY	PART #	PART TITLE
-15	1	RBT18713-15	ENGINE OIL DRAIN TOOL BODY ASSEMBLY
-17	1	RBT18713-17	ENGINE OIL DRAIN TOOL HOSE ASSEMBLY

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RBT18713 GEARBOX DRAIN TOOL FOR C40B SERIES

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NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) PLACE ITEM -17 COILED INTO A TIGHT FITTING SEALED PLASTIC BAG WITH ITEM -15

E	SEE PREVIOUS REVISION FOR MORE INFORMATION UPDATED DRAWING TEMPLATE ADDED ITEM -15 & -17 TOOL TITLE WAS ENGINE OIL DRAIN TOOL IS GEARBOX DRAIN TOOL FOR C40B SERIES	19-582	MBB
REV.	DESCRIPTION	ECN #	BY
DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	REV. E	
MFG. APPR.	DP	TOOL PART #	
APPROVED	VIP	RBT18713	
DATE 2/27/2019		SHEET 1 OF 6	
TITLE GEARBOX DRAIN TOOL FOR C40B SERIES		SCALE NTS	Copyright © 2019 by Dart Aerospace Ltd. This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Dart Aerospace Ltd.

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ITEM #	QTY	PART #	PART TITLE
-1	1	RBT18713-1	BODY
-9	1	RBT18713-9	TUBE
-13	2	RBT18713-13	FOAM
18	1	McMaster#9464K22 OR EQUIV.	VITON O-RING 5/8" ID. X 3/4" OD. X 1/16" WD.
19	2	McMaster#2044T68 OR EQUIV.	VINYL END CAP FOR 1.36" ID. SHIPPING TUBE

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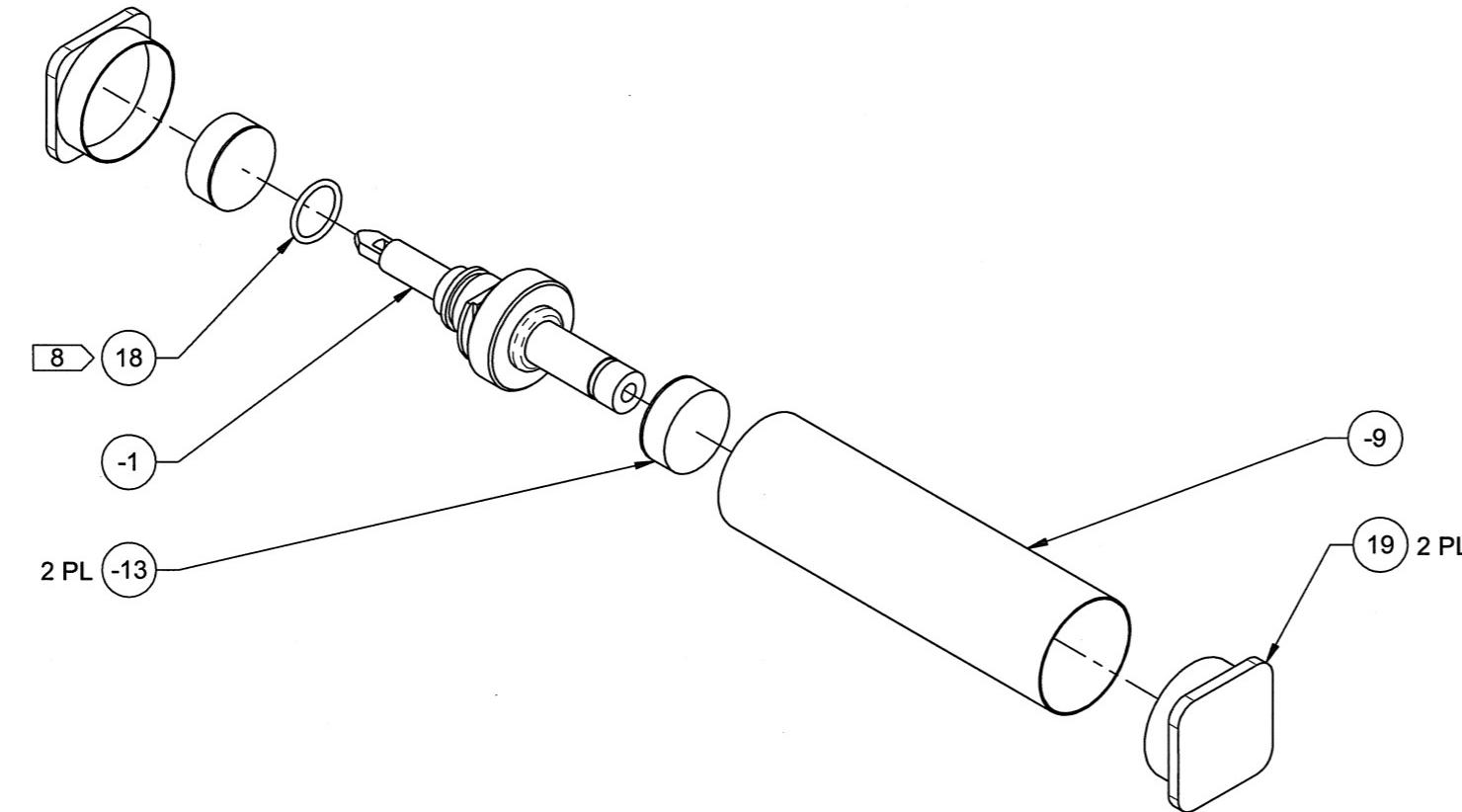
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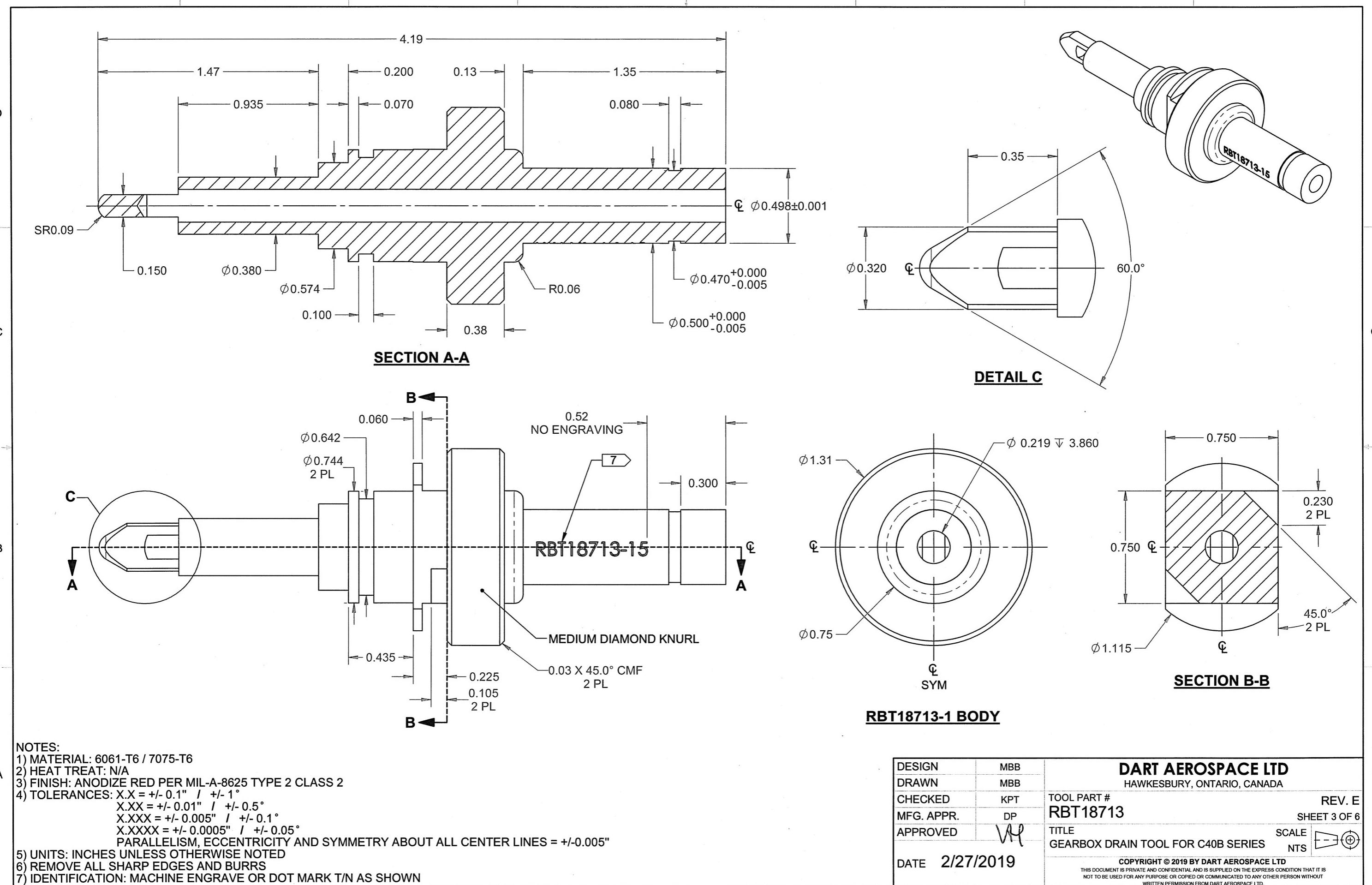


RBT18713-15 ENGINE OIL DRAIN TOOL BODY ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) APPLY MOLYKOTE 55 OR EQUIVALENT ON ITEM 18 THEN ASSEMBLE WITH ITEM -1, AND REMOVE EXCESS

DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	REV. E	
MFG. APPR.	DP	SHEET 2 OF 6	
APPROVED	W.H.	TITLE	
DATE 2/27/2019		SCALE	
		NTS	
TOOL PART # RBT18713			
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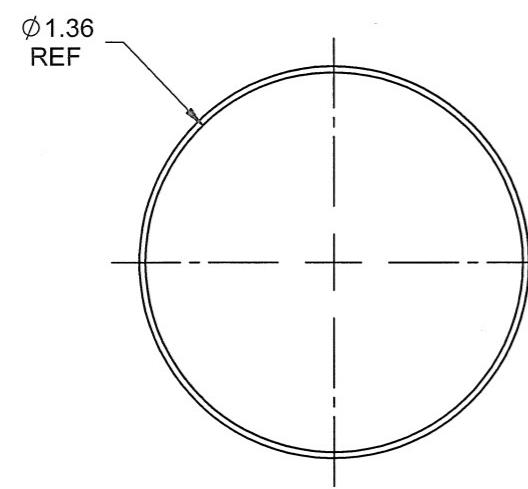
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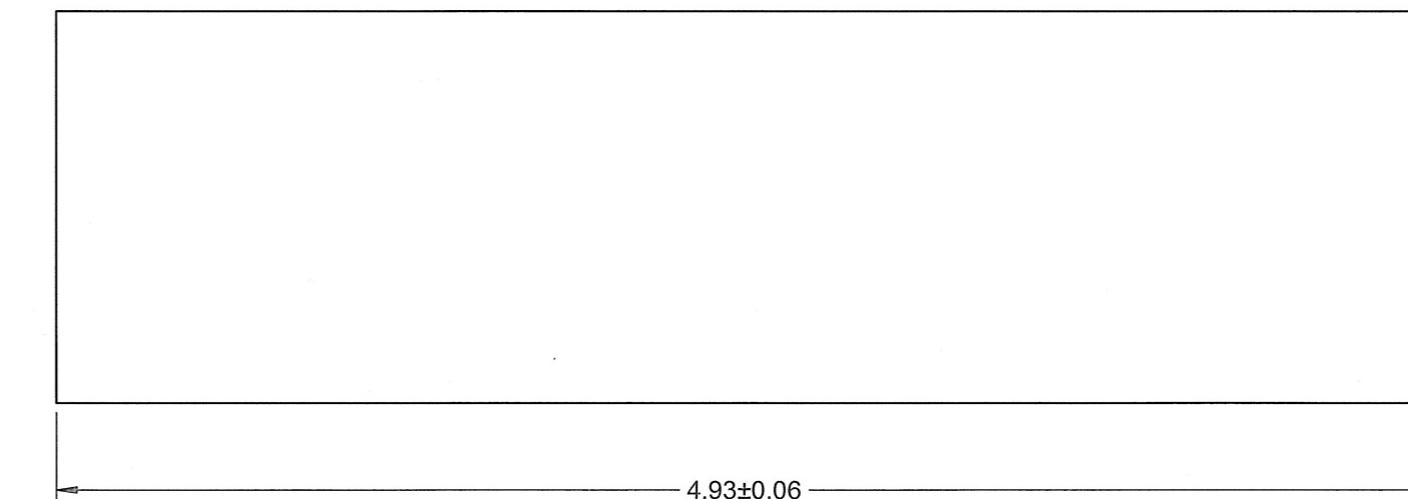
RBT18713-9 TUBE

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NOTES:

- 1) MATERIAL: McMaster#2044T48 OR EQUIV. (POLYETHYLENE ROUND SHIPPING TUBE Ø1.36" ID.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A



DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT		
MFG. APPR.	DP		
APPROVED	VIP		
DATE	2/27/2019	TOOL PART #	RBT18713
		REV. E	SHEET 4 OF 6
		TITLE	GEARBOX DRAIN TOOL FOR C40B SERIES
		SCALE	NTS

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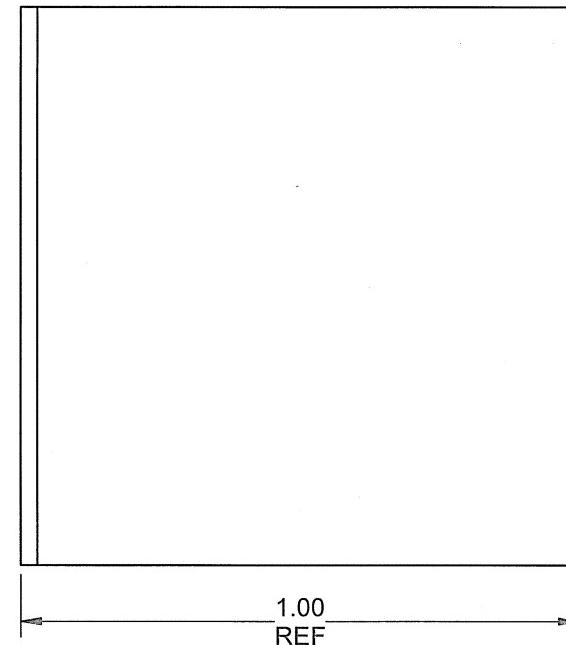
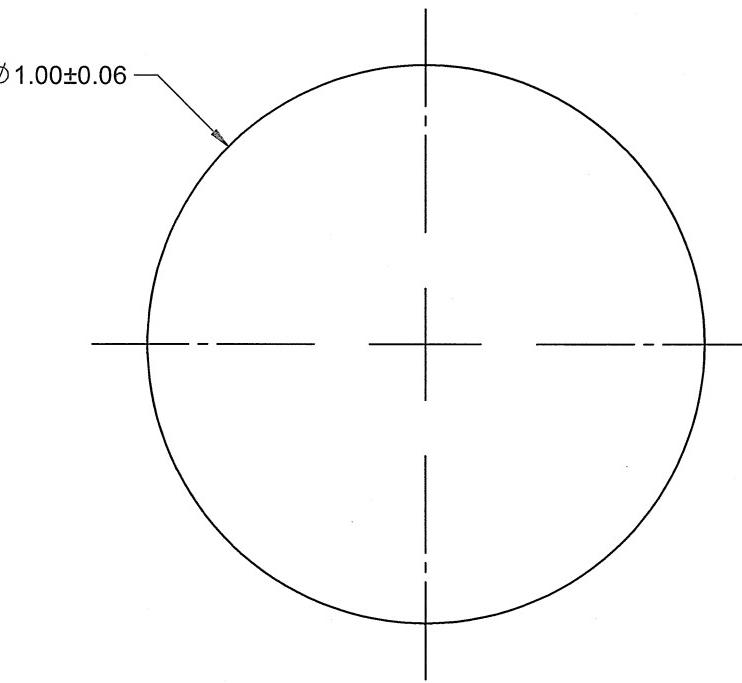
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RBT18713-13 FOAM

NOTES:

- 1) MATERIAL: NewPig#PAD210 OR EQUIV. (FOAM POLY-BACKED OIL ABSORBENT 1" THK.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A

DESIGN DRAWN	MBB MBB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	DP	RBT18713
APPROVED	VW	TITLE GEARBOX DRAIN TOOL FOR C40B SERIES
DATE 2/27/2019		SCALE NTS
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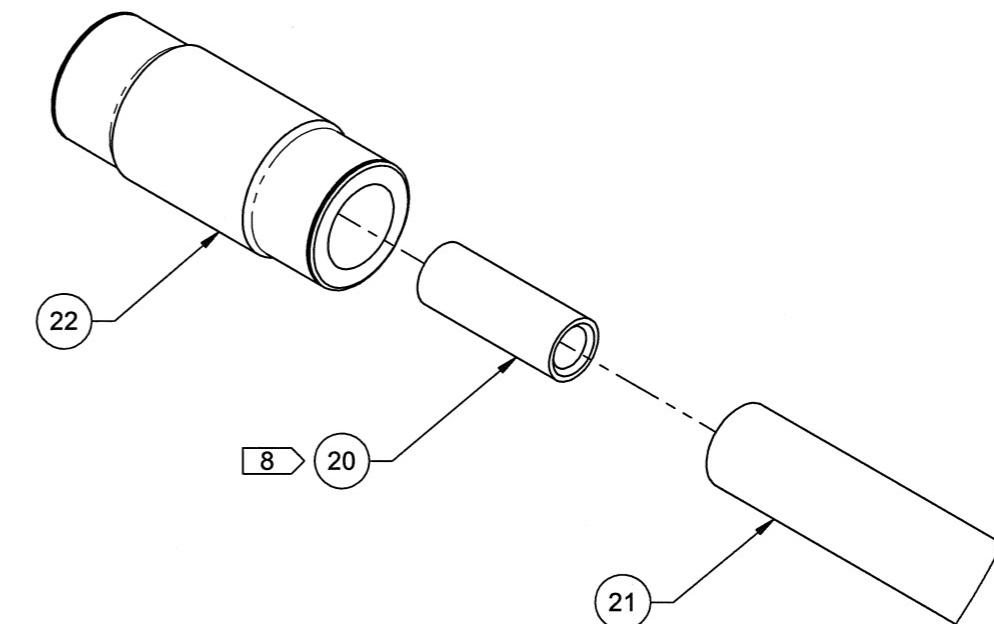
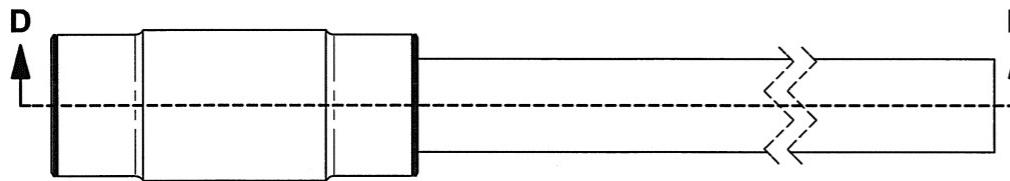
ITEM #	QTY	PART #	PART TITLE
20	1	DTSP10001	SLEEVE
21	1	Kuri-Tec#K010-0608 OR EQUIV.	CLEAR PVC TUBING 1/2" OD. X 3/8" ID. X 72" LG.
22	1	McMaster#51495K116 OR EQUIV.	NICKEL-PLATED BRASS PUSH-TO-CONNECT 1/2" OD. TUBE FITTING

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SECTION D-DRBT18713-17 ENGINE OIL DRAIN TOOL HOSE ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) INSTALL ITEM 20 INTO ONE END OF ITEM 21 UNTIL FLUSH

DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	REV. E	
MFG. APPR.	DP	SHEET 6 OF 6	
APPROVED	<i>[Signature]</i>	TITLE	
DATE 2/27/2019		SCALE NTS	
TOOL PART # RBT18713			
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